



LNP™ STAT-KON™ Compound DE004

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound DC-1004

Product reorder name: DE004

LNP STAT-KON™ DE004 is a compound based on Polycarbonate resin containing 20% Carbon Fiber. Added features of this material include: Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1220	kgf/cm ²	ASTM D 638
Tensile Strain, break	2.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	111000	kgf/cm ²	ASTM D 638
Flexural Stress	2000	kgf/cm ²	ASTM D 790
Flexural Modulus	99800	kgf/cm ²	ASTM D 790
Tensile Stress, break	114	MPa	ISO 527
Tensile Strain, break	1.6	%	ISO 527
Tensile Modulus, 1 mm/min	10600	MPa	ISO 527
Flexural Stress	188	MPa	ISO 178
Flexural Modulus	9780	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	49	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	158	cm-kgf	ASTM D 3763
Multiaxial Impact	34	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	33	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	147	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	144	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.4E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	4.24E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.33E-05	1/°C	ISO 11359-2



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
CTE, -40°C to 40°C, xflow	4.25E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	149	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	144	°C	ISO 75/Af
PHYSICAL			
Density	1.27	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.04 - 0.1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.3 - 0.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.04 - 0.09	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.37 - 0.45	%	ISO 294
Density	1.27	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+01 - 1.E+04	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm